



CREST METAL
ENGINEERING

CAST MACHINABILITY
RATINGS



C R E S T M E T A L
E N G I N E E R I N G

Cast Machinability Ratings

UNS No.	Product Description	Machinability	UNS No.	Product Description	Machinability
C83800	Leaded Semi-Red Brass	90	C90300	Tin Bronze	30
C84400	Leaded Semi-Red Brass	90	C90500	Tin Bronze	30
C84800	Leaded Semi-Red Brass	90	C92500	Nickel Phosphor Bronze	30
C89520	Bismuth Tin Bronze	85	C86500	Manganese Bronze	26
C89831	Bismuth Tin Bronze	85	C90700	Tin Bronze	20
C83600	Leaded Red Brass	84	C90800	Tin Bronze	20
C89833	Bismuth Tin Bronze	81	C90810	High Tin Bronze	20
C84200	Leaded Semi-Red Brass	80	C91000	Tin Bronze	20
C85700	Leaded Naval Brass	80	C91600	High Tin Bronze	20
C89320	Bismuth Tin Bronze	80	C91700	High Tin Bronze	20
C89325	Bismuth Tin Bronze	80	C94700	Nickel Tin Bronze	20
C93600	High-Leaded Tin Bronze	80	C95200	Aluminum Bronze	20
C93700	High-Leaded Tin Bronze	80	C95800	Nickel Aluminum Bronze	20
C93800	High-Leaded Tin Bronze	80	C96400	Copper Nickel	20
C93900	High-Leaded Tin Bronze	80	C91100	High Tin Bronze	10
C94000	High-Leaded Tin Bronze	80	C91300	Tin Bronze	10
C94100	High-Leaded Tin Bronze	80	C95900	Aluminum Bronze	10
C94300	High-Leaded Tin Bronze	80	C86300	Manganese Bronze	8
C89835	Bismuth Tin Bronze	70			
C89844	Bismuth Tin Bronze	70			
C92800	Leaded Tin Bronze	70			
C93200	Leaded Tin Bronze	70			
C93400	High-Leaded Tin Bronze	70			
C93500	High-Leaded Tin Bronze	70			
C97300	Nickel Silver Bronze	70			
C97600	Nickel Silver Bronze	70			
C86400	Manganese Bronze	65			
C95400	Aluminum Bronze	60			
C95410	Aluminum Bronze	60			
C95600	Nickel Aluminum Bronze	60			
C97800	Nickel Silver Bronze	60			
C86700	Manganese Bronze	55			
C95300	Aluminum Bronze	55			
C94800	Leaded Nickel Tin Bronze	50			
C95500	Nickel Aluminum Bronze	50			
C95510	Nickel Aluminum Bronze	50			
C99500	Special Alloy	50			
C92700	Leaded Tin Bronze	45			
C95520	Nickel Aluminum Bronze	45			
C92200	Leaded Tin Bronze	42			
C92300	Leaded Tin Bronze	42			
C92900	Leaded Nickel Tin Bronze	40			
C86200	Manganese Bronze	30			

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